

**Work Order ID 58955**

August 6, 2010 9:14:43 AM



Page 1

Item ID: D205-711-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Vertical Reference Door

Start Date: 7/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/21/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:                      Date:              Tooling:              Date:             

Run Start

QC:                      Date:              SPC (Y/N):              Date:             

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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N/A	Rev N/A
-----	---------

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefiles and create labels per PPP D205-711-013 CHG001

BS10-07-21  
①

110

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: PO 12373 to Eagle Copters  
"Assembly of D205-711-013 Door Assembly"  
Send a copy of this IPPAS AUG 06 2010

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Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

0.00



Purchasing

Purchasing

Memo

0.00

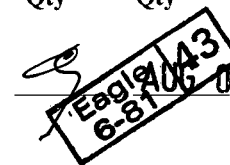
Purchasing

☐ EAGLE ☐Pick: Qty ☐ Part Number ☐ Description ☐ Batch1 ☐ 204-030-853-119 ☐ LH Co-pilot Door ☐Attach serviceable tags ☐ ☐ ☐2- ☐ EAGLE ☐

Fabricate/Pick the following parts to go into the door in accordance

with: ☐ ☐ D2046902 Sheet 1 Rev. 3D2046902 Sheet 2 Rev. 2 ☐D2046902 Sheet 3 Rev. 0 ☐

D2046901 Sheet 3 Rev. 1

Qty ☐ Part Number ☐ Description ☐ Batch1 ☐ EB212-100L / EA20469-3 ☐ Window ☐1 ☐ EA20469-05 ☐ Rubber Strip ☐1 ☐ EA20469-06 ☐ Aluminum Strip ☐1 ☐ EA20469-07 ☐ Angle ☐1 ☐ EA20469-08 ☐ Placard ☐1 ☐ EA20469-10 ☐ Rear Rib Assy ☐1 ☐ EA20469-11 ☐ Angle ☐1 ☐ EA20469-12 ☐ Fwd Rib ☐1 ☐ EA20469-13 ☐ Window ☐1 ☐ EA20469-14 ☐ Window Retainer ☐1 ☐ EA20469-16 ☐ Armrest Assy ☐1 ☐ EA20469-17 ☐ Angle ☐1 ☐ EA20469-18 ☐ Door Inner Skin ☐

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Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

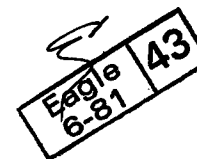
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

1 ☐ EA20469-21 ☐ Door Cover Panel ☐ \_\_\_\_\_2 ☐ EA20469-23 ☐ Link ☐ \_\_\_\_\_1 ☐ EA20469-24 ☐ Rod ☐ \_\_\_\_\_1 ☐ EA20469-25 ☐ Arm Assy ☐ \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE ☐

Pick:

Qty ☐ Part Number ☐ Description ☐ Batch14 ☐ AN3-3A ☐ Bolt ☐ \_\_\_\_\_22 ☐ AN3-4A ☐ Bolt ☐ \_\_\_\_\_24 ☐ AN3-7A ☐ Bolt ☐ \_\_\_\_\_6 ☐ AN960-6L ☐ Washer ☐ \_\_\_\_\_90 ☐ AN960-10L ☐ Washer ☐ \_\_\_\_\_34 ☐ CR3242-4-2 ☐ Rivet ☐ \_\_\_\_\_135 ☐ MS20426AD3-3 ☐ Rivet ☐ \_\_\_\_\_140 ☐ MS20426AD4-3 ☐ Rivet ☐ \_\_\_\_\_25 ☐ MS20470AD3-3 ☐ Rivet ☐ \_\_\_\_\_90 ☐ MS20470AD4-3 ☐ Rivet ☐ \_\_\_\_\_24 ☐ MS21042L3 ☐ Nut ☐ \_\_\_\_\_2 ☐ MS21042L06 ☐ Nut ☐ \_\_\_\_\_13 ☐ MS21069L3 ☐ Nut Plate ☐ \_\_\_\_\_8 ☐ MS21069L08 ☐ Nut Plate ☐ \_\_\_\_\_1 ☐ MS21071L3 ☐ Nut Plate ☐ \_\_\_\_\_1 ☐ MS21071L08 ☐ Nut Plate ☐ \_\_\_\_\_9 ☐ MS21075L3 ☐ Nut Plate ☐ \_\_\_\_\_2 ☐ MS24677-12 ☐ Screw ☐ \_\_\_\_\_6 ☐ MS27039-1-09 ☐ Screw ☐ \_\_\_\_\_4-Assemble door in accordance with : ☐ D2046901 Sheet 2 Rev. 5 ☐ D2046901  
Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

AUG 06 2010

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Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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5-Apply Dart P/N &amp; B/N using fine point permanent marker□□□

130



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Eagle- Send this W/O back to DartKit to be stocked at Eagle

AUG 06 2010

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

AUG 06 2010

**Work Order ID 58955**

August 6, 2010 9:14:44 AM



Page 5

Item ID: D205-711-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Vertical Reference Door

Start Date: 7/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/21/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150 Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

AUG 06 2010

160 QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

AUG 06 2010

170 Packaging 0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-711-013  
Location: \_\_\_\_\_  
PPP Rev: \_\_\_\_\_

N/A

AUG 06 2010

**Work Order ID 58955**

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Item ID: D205-711-013

Accept



Setup Start



Revision ID:

Item Name: Vertical Reference Door

Stop



Start Date: 7/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/21/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*ASU*

*w/o completed  
by ASU on  
license / subcontract  
from Eaglecopter Maintenance*

*W 10-10-07*

**L Lacelle**

---

**From:** Harvey Siemens [hsiemens@dartaero.com]

**Sent:** July 20, 2010 10:20 AM

**To:** Linda Lacelle

**Subject:** WO 58955

**Attachments:** WO 58955.pdf

Linda

Attached is the completed WO 58955. Can you send Eagle the Red Label and other documents so that they can forward them to the customer?

Thanks, let me know if something needs to be corrected on the WO.

Regards,

*Harvey Siemens*

Mechanical Designer

DART Aerospace Ltd.

P: 403-717-0328

F: 403-717-1288

E: [hsiemens@dartaero.com](mailto:hsiemens@dartaero.com)

W: [www.dartaero.com](http://www.dartaero.com)

M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6

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7/21/10

**EAGLE COPTERS MAINTENANCE LTD.**

823 McTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**Nomenclature... VERTICAL REFERENCE DOORManufacturer..... Type/Model... 205Part No... D.205-711-015 Serial No. N.S.NTotal time: UNK Work Order 47024T.S.O. N/A Overhaul ☐ NEW ☐Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐Previous Certification AS.U WO# 001

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

DATE Aug 6, 2010 NAME OR AUTHORIZED INSPECTOR [Signature] LIC. No. / STAMP

Eagle	43
6-81	

Details of outstanding work and other information on reverse.

**MAINTENANCE RELEASE**



Work Order Number: 47024 V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 L/H Crew Door

**Squawk: 1.1**Discrepancy:Modify Door to Vertical  
Reference Door per STC  
SR0093NYResolution:Door PN: 204-030-853-119  
modified I.A.W Vertical  
Reference Door STC  
#SR0093NY.Reference ASU WO# 001.  
Reference ASU 8130-3

1.1 Work Done By: Craig Swayne

***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***  
**AMO 6-81** Signature: Craig Swayne on 8/6/2010Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
-------------	-------------	---------------	------------	-----------	-----

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

1. Approving National Aviation Authority/Country:  FAA/UNITED STATES		<b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number:  107	
4. Organization Name and Address:  Aircraft Services Unlimited, Inc. 528 Airport Rd Hamilton, MT 59840					5. Work Order/Contract/Invoice Number:  WO 001	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
1	Crew Door, L/H	D205-711-013	N/A	1	N/A	Modification
13. Remarks L/H Crew Door p/n: 204-030-853-119 was modified as required to conform to Eagle Copters Ltd., Vertical Reference Door STC #SR00937NY. All parts fabricated as required per Eagle Copters Ltd., approved drawings D2046902, Sheet 1, Rev. 3, Sheet 2, Rev. 2, and Sheet 3, Rev. 0. Dual Latch fabricated and installed per Eagle Copters, Ltd., drawing D2046901, Sheet 3, Rev. 1. Bubble Window and co-pilot instruments installed per Eagle Copters Ltd., drawing D2046901, Sheet 1 & 2, Rev. 5. All wiring installed per Eagle Copters Ltd., drawing D2046904, Sheet 1, Rev. 1.						
14. Certifies the items identified above were manufactured in conformity to:  <input type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.			19. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13  Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature 		21. Approval/Certificate No.: 136746306
17. Name (Typed or printed):		18. Date (m/d/y):		22. Name (Typed or Printed): Brian Bogdon		23. Date (m/d/y): 7/6/10
<b>User/Installer Responsibilities</b>						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.  Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.  Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO12373**

Purchase Order Date 8/06/10

PO Print Date 8/06/10

Page Number 1 of 1

**Order From :**

VC-EAG002

EAGLE COPTERS MAINTENANCE LTD.  
823 MCTAVISH ROAD  
CALGARY, AB T2E 7G9  
CA

**Contact Name**

**Vendor Phone** 403 250 7370

**Vendor Fax** 403 250 7110

**Vendor Account Nbr**

**Buyer**

**Requisition Nbr**

**Tax Resale Nbr** 10127-2607

**Terms** Net 15

**Currency** CAD

**FOB**

**Ship To :**

DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
2	58955	D205-711-013	8/06/10 No	0.00		\$0.0000	\$0.00

*Eagle subcontract to Aircraft Services Unlimited  
approved by DART.*

PO Total:

\$0.00

*Subcontract to  
Aircraft Services  
Unlimited by  
JDART Helicopters Inc  
by Eagle Copters Maintenance  
May 10.*

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 8/06/10

Regards,

Harvey Siemens  
Mechanical Designer  
DART Aerospace Ltd.

P: 403-717-0328  
F: 403-717-1288  
E: hsiemens@dartaero.com  
W: www.dartaero.com

M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6 The information contained in this transmission is privileged and confidential and intended only for the use of the individual or entity to whom it is addressed. If you are not the intended recipient, you are hereby notified that any distribution, copying, disclosure or taking of any action in reliance on the contents of this transmission is strictly prohibited and review by any individual other than the intended recipient shall not constitute waiver of privilege. If you have received this transmission in error, please notify me immediately and delete the original transmission.

-----Original Message-----

From: Kim Johnston [mailto:kjohnston@dartaero.com]  
Sent: Wednesday, July 28, 2010 8:41 AM  
To: Harvey Siemens  
Subject: work order 58955 for D205-711-013

Harvey,

I have a work order 58955 for D205-711-013 that you signed off on but i need a copy of ASL wo# 001 that you are referring to so that i can sign off QC21.

Kim Johnston  
Dart Aerospace Ltd.  
Engineering Clerk  
Document Control  
1270 Aberdeen Street  
Hawkesbury, Ontario, K6A 1K7  
Email: kjohnston@dartaero.com  
Tel: 613-632-5200  
Fax: 613-632-9311

## Susanne Sheldon

---

**From:** Kim Johnston [kjohnston@dartaero.com]  
**Sent:** July 29, 2010 10:48 AM  
**To:** Susanne Sheldon  
**Subject:** FW: work order 58955 for D205-711-013

**Follow Up Flag:** Follow up  
**Flag Status:** Orange

FYI

-----Original Message-----

From: Harvey Siemens [mailto:hsiemens@dartaero.com]  
Sent: Wednesday, July 28, 2010 1:55 PM  
To: 'Kim Johnston'  
Subject: RE: work order 58955 for D205-711-013

Hey Kim,

If you send me a fresh copy of that WO I'll have Eagle sign off the details and then I'll sign off the inspection. If that helps you.

Regards,

Harvey Siemens  
Mechanical Designer  
DART Aerospace Ltd.

P: 403-717-0328  
F: 403-717-1288  
E: hsiemens@dartaero.com  
W: www.dartaero.com

M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6 The information contained in this transmission is privileged and confidential and intended only for the use of the individual or entity to whom it is addressed. If you are not the intended recipient, you are hereby notified that any distribution, copying, disclosure or taking of any action in reliance on the contents of this transmission is strictly prohibited and review by any individual other than the intended recipient shall not constitute waiver of privilege. If you have received this transmission in error, please notify me immediately and delete the original transmission.`

-----Original Message-----

From: Kim Johnston [mailto:kjohnston@dartaero.com]  
Sent: Wednesday, July 28, 2010 8:52 AM  
To: 'Harvey Siemens'  
Subject: RE: work order 58955 for D205-711-013

I need that copy because you reference it on the work order and you can't sign for the work and do the inspections as well. They must be able to send you a pdf copy of the work order.

-----Original Message-----

From: Harvey Siemens [mailto:hsiemens@dartaero.com]  
Sent: Wednesday, July 28, 2010 10:51 AM  
To: 'Kim Johnston'  
Subject: RE: work order 58955 for D205-711-013

Kim, good morning

I asked the customer for that but all I got was the Form one that they signed.

**Susanne Sheldon**

---

**From:** Harvey Siemens [hsiemens@dartaero.com]

**Sent:** September 20, 2010 4:20 PM

**To:** 'Susanne Sheldon'

**Subject:** ASU Contact Info

Susanne

The customer that Eagle dealt with (that actually owns the door) is Idaho Helicopters Inc. The guy to talk to there is Tom Hoegg. Idaho Helicopters number is 208-344-4361. Tom's direct number is 208-336-5571. Tom's email is thoegg@idahohelicopters.com. They deal with Aircraft Services Unlimited, a structures shop that did the actual modification to the door.

Hope that helps.

Regards,

*Harvey Siemens*

Mechanical Designer

**DART Aerospace Ltd.**

P: 403-717-0328

F: 403-717-1288

E: [hsiemens@dartaero.com](mailto:hsiemens@dartaero.com)

W: [www.dartaero.com](http://www.dartaero.com)

M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6

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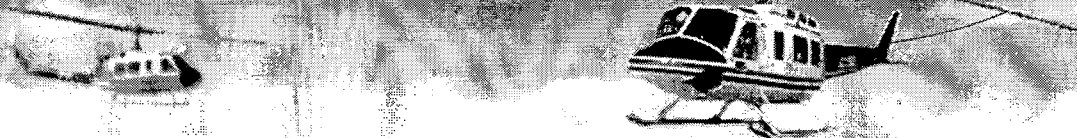

*Craig Swayne*

9/22/2010

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[PLAY ANIMATION](#)

[Safety Report](#)



### Contact Information

**Steve Sandmeyer**  
Director of Operations  
[steves@idahohelicopters.com](mailto:steves@idahohelicopters.com)  
**James Ranney**  
Chief Pilot  
[jranney@idahohelicopters.com](mailto:jranney@idahohelicopters.com)  
**John Yrazabal**  
Director of Maintenance  
[jy@idahohelicopters.com](mailto:jy@idahohelicopters.com)  
**LeRoy Hiner**  
Director of Safety/Ground Support  
[lhiner@idahohelicopters.com](mailto:lhiner@idahohelicopters.com)




[Click to Enlarge Photo](#)

### Our location

**Idaho Helicopters, Inc.**  
2471 Commerce Avenue  
Boise, Idaho 83705  
[Click for Location Map](#)  
Phone - (208) 344-4361  
Fax - (208) 345-6719

### Executive Avionics, Inc.

FAA Repair Station F66R557Y  
**Thomas K. Hoegg**  
Avionics Manager  
2465 Commerce Avenue  
Boise, Idaho 83705  
Phone - (208) 336-5571  
Fax - (208) 424-5044  
[thoegg@idahohelicopters.com](mailto:thoegg@idahohelicopters.com)



[Click to Enlarge Photo](#)

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Sound 